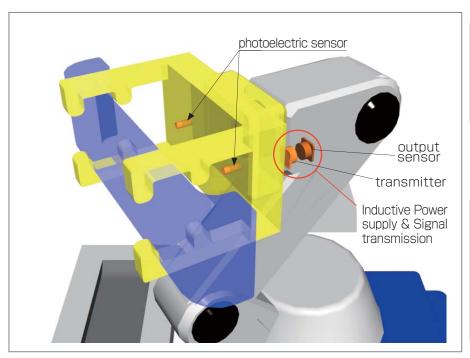
# Confirming workpiece on a removable robot hand







# Previous problems

- Manual exchange of the hands by operator is required.
- Coiled cables used were breaking from motion stress.

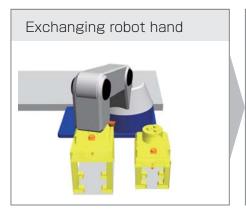


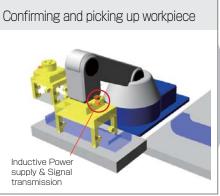
### After improvement

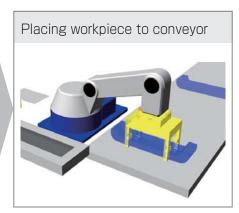
- Eliminated manual exchange process by an operator.
- Eliminated coiled cable, Eliminated cable breakage problem.

# **Application**

Confirming presence of workpiece in a robot hand picking up workpieces from a die. The robot hand rotates and replaced for the shapes of the workpiece. Remote System sends power to photoelectric sensors and transmits their signal.







#### Construction of devices fixed side movable side : hand Power Power 24V DC output photoelectric transmitter sensor switch **RPTA RPEA** x 2 **PLC** signal